## INSTRUCTION SHEET POWERTEC. Splinter Guard Replacement Strip



To obtain good adhesion, the splinter guard must be applied between 59°F and 95°F. If applied below 59°F, the set time will need to be increased.

- 1. Remove the old splinter guard.
- 2. Scrape off any remaining residue, chemical cleaners are not recommended.
- 3. Remove the backing from the new splinter guard
- 4. Align the new guard about 1 to 3 mm from the end of the guide rail
- 5. Position the splinter guard against the shoulder and apply the length of the guide rail
- 6. Cut the guard 1 to 3 mm short of the end of the rail.
- 7. Use a small block, or anything that can roll firmly, and press down on the splinter guard with a force of 15 lbs or more. This is necessary for good tape adhesion.
- 8. To improve the adhesion strength, it is recommended to apply pressure to the installed splinter guard for 24 hours before use when applied between 59°F and 95°F. If needed sooner, make sure the splinter guard is supported when placed on the work piece.

Note: Applying the guard short of the ends of the rail will help prevent the guard from catching and being pulled loose. Also, heat and humidity can affect adhesion. If you notice the ends of the guard becoming loose, apply a small amount of CA glue to reattach the ends.

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Put these instructions and the original sales invoice in a safe, dry place for future reference.