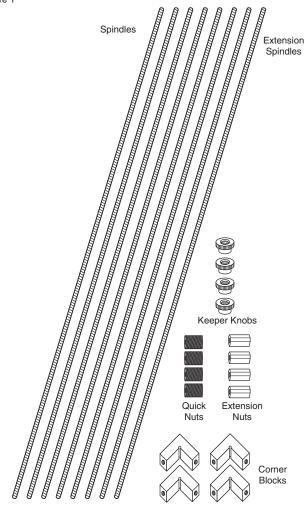
MODEL NO. 71414



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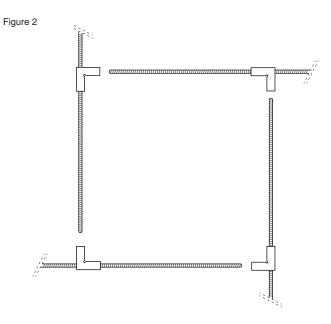
PACKAGING CONTENTS

- 4-Spindles
- 4-Corner Blocks
- 4–Quick Nuts
- 4-Keeper Knobs
- 4-Extension Spindles (extra spindles for larger frames)
- 4-Extension Nuts
 - Figure 1

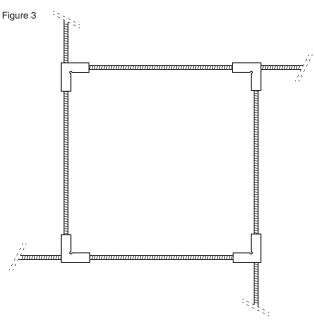


TO ASSEMBLE

1. Thread one end of a spindle into each of the four corner blocks.

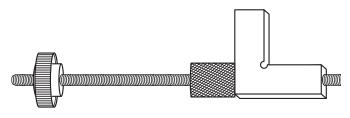


2. Form a square or rectangle by placing the free end of each spindle through the free end of each corner block.



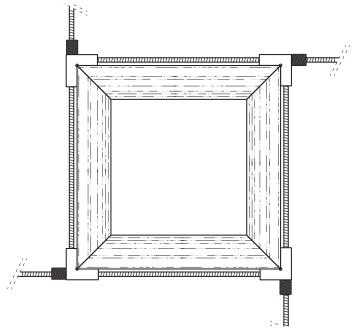
3. Tilt the quick nut and slide it onto the spindle. **DO NOT** engage the threads at this time. Thread the keeper knobs onto each spindle to keep the quick nuts from sliding off spindle.

Figure 4



- 4. To clamp the four mitered pieces:
 - Place the four mitered pieces into the opening of the assembled clamp.
 - Tilt and slide the quick nut into position, square up the quick nut and engage the threads. Tighten in place.





NOTE: For larger frames (up to 4' x 4') add the extension spindles using the extension nuts.



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Put these instructions and the original sales invoice in a safe dry place for future reference.

Southern Technologies, LLC Waukegan, IL 60087