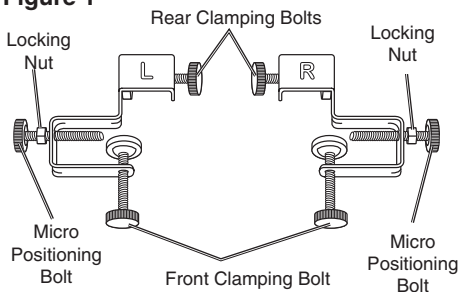


**POWERTEC®****Drawer Front Installation  
Clamps****PACKAGING CONTENTS**

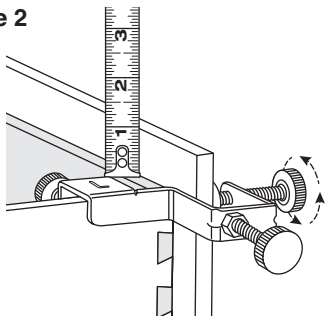
- 1 - Left Hand Drawer Front Installation Clamp
- 1 - Right Hand Drawer Front Installation Clamp

**TO USE**

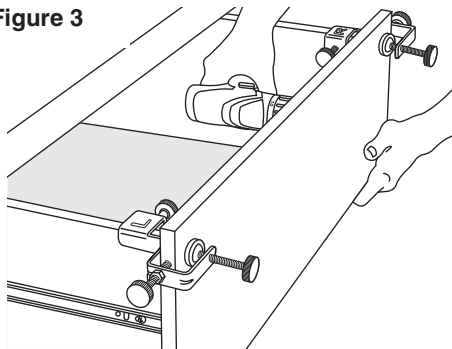
See Figure 1 for the drawer front installation clamp part descriptions. **NOTE:** The clamps are marked R and L for right and left.

**Figure 1**

**IMPORTANT:** To use the front drawer installation clamps, install the drawer slide on the drawer at least 3/4" from the top of the drawer as shown in Figure 2. Make sure there is also an additional 3/16" clearance between the drawer sides and the face frame or cabinet side.

**Figure 2**

1. Install the drawer slides and drawer box into the cabinet.
2. Pull the drawer box out from the cabinet and position the drawer front installation clamps on to the drawer box, see Figure 3. Tighten the rear clamping bolts on each side.

**Figure 3**

3. Slide the drawer front into the clamps and position it in place. Tighten the front clamping bolts just enough to hold the drawer front in place. Do not overtighten the front clamping bolts at this time, more adjustments are needed before tightening securely.
4. Use spacers, a tape measure, or any other devices/methods to fine-tune the overlay on top and bottom of the drawer front. Make sure to keep the overlay consistent along the length of the drawer front. Use the micro positioning bolts to make precise side to side adjustments. After the desired position is reached, tighten the locking nuts on the micro position bolts to set the position. This will create a stop to be used when positioning and installing the other drawer fronts into the cabinet.
5. Push the drawer into the cabinet to check the drawer front position. If no adjustment is needed, tighten front clamping bolts to prevent drawer from shifting.
6. Pull the drawer box out from the cabinet, working from the inside, then drill the pilot holes for the screws and attach the drawer front to the drawer box. See Figure 3.

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Put these instructions and the original sales invoice in a safe, dry place for future reference.

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