

**POWERTEC®****QUICK RELEASE WORKBENCH  
CASTER PLATE KIT (4 PACK)**

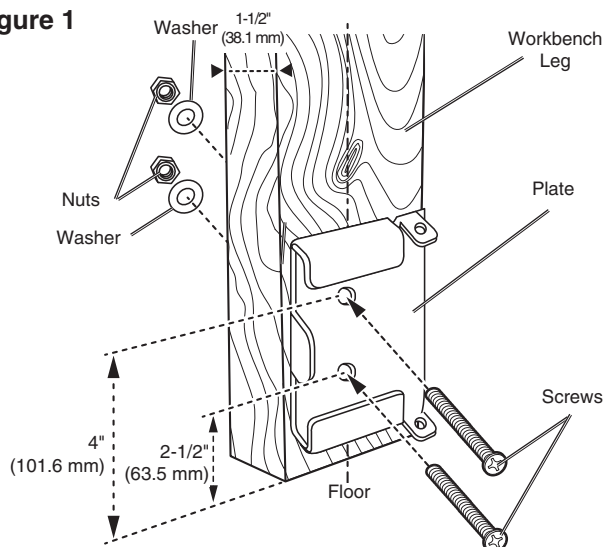
This kit contains four workbench caster plates to be used with Powertec 17000 Workbench Caster Kit or other compatible brands. One set of casters may be used with multiple sets of the workbench caster plate kits.

**PACKAGING CONTENTS**

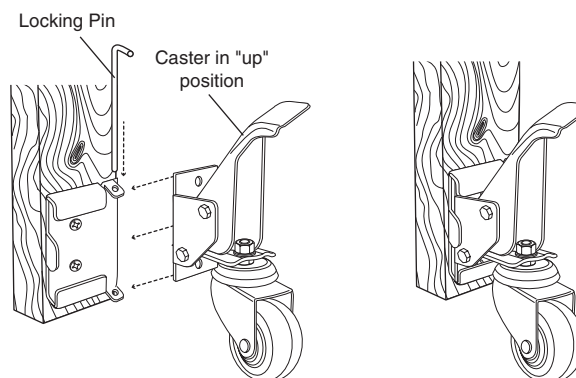
- 4 - Caster Plates
- 4 - Locking Pins
- 8 - Bolt 1/4"-20 x 2 (50.8 mm) long
- 8 - Washers
- 8 - Nuts

**ASSEMBLY**

- Make sure the stand is sitting on a flat stable surface.
- Measure and mark 2-1/2" (65.3 mm) from the floor to the center of the workbench leg.
- Place the caster plate onto the workbench leg and align the bottom hole with the 2-1/2" (65.3 mm) mark. Mark the top hole [4" (101.6 mm)]. Remove caster plate and drill holes into workbench leg. Repeat on each leg.  
**NOTE:** If assembling several caster plates, a template can be created.
- Mount the caster plate to workbench leg with supplied hardware (bolt, washer, nut). Repeat on each leg.  
**NOTE:** If the workbench leg is larger than 1-1/2" (38.1 mm), longer bolts (not included) will be needed.

**Figure 1**

- With caster in the "up" position align to caster plate and slide into place, lock in place with locking pin.

**Figure 2****TO USE**

**⚠ WARNING! PINCH HAZARD!** Always use feet to step on the caster levers.

- Step on the caster lever and the caster assembly will extend and lift the legs off the ground allowing the stand to be moved.
- To retract, use your foot to raise the caster lever and the caster assembly will "snap" up, lowering the leg.

Visit us on the web at [www.southerntechllc.com](http://www.southerntechllc.com)



Put these instructions and the original sales invoice in a safe, dry place for future reference.

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