

POWERTEC®**6-1/2" Universal Router Plate****QUESTION...****1•847•780•6120****WARNING**

To reduce the risk of injury, turn router off and disconnect it from power source before installing and removing accessories. An accidental start-up can cause injury.

WARNING

For your own safety, read and follow all safety procedures listed in the router instruction manual.

PACKAGING CONTENTS

- 1 - Universal Router Plate
- 1 - Fastener Package containing machine screws of different sizes (choose the correct screws to be used on your router)
- 1 - Centering Pin

TOOLS NEEDED

PORTER-CABLE Style Guide Bushing (sold separately)
Phillips Head Screwdriver

INTENDED USE

Install a PORTER-CABLE style guide bushing (sold separately), use the centering pin to line-up the universal router plate to the collet, install a bit and the bit will follow the path intended by the template or jig.

ASSEMBLY

- Install a PORTER-CABLE style guide bushing (sold separately) to the universal router plate.
- Remove the existing router plate and all related hardware from the router.
- From the fastener package locate the machine screws for your router.
- On the chart find the model and the corresponding letter for your router.
- Find the corresponding letters for your router in Figure 1. Use the universal router plate as a template and mark the hole pattern on the router base plate with a wax crayon or felt tip marker.
- Make sure the router has a 1/4" collet installed.
- Place the universal router plate onto the router and line up the marked holes, install the machine screws (selected earlier). DO NOT tighten.
- Insert the centering pin into the collet until it almost contacts the guide bushing, tighten the collet.
- Adjust the router depth so the pin makes contact with the centering pin. Tighten the machine screws.

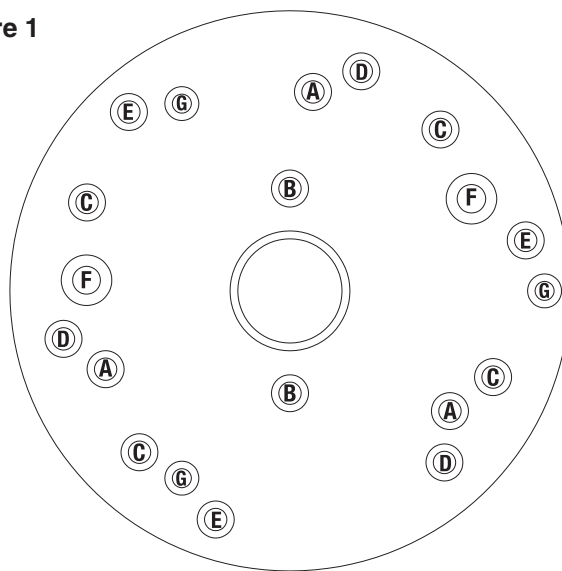
NOTE: If the machine screws (supplied) bottom out into the router mounting holes, they will need to be shortened to match the router.

- Remove the centering pin and store it for future use. The router is ready for use.

MAINTENANCE

- Carnauba wax may be applied to the universal router plate to reduce scratching and make it slide easier. If scratching does occur, carefully polish with plastic polish until the scratches are removed.

PORTER-CABLE*	A	690 Series	A	8529
	A	7529		
Bosch*	A	1617 (fixed base)	A	1618
	G	1617 (plunge base)	A	MR23 Series
Craftsman*	C	315 275 000	E	315 175 060
	D	315 175 040	D	315 175 070
	D	315 175 050		
	F	FT 1800		
Fein*	F	FT 1800		
	A	5615	A	5616
Milwaukee*	A	5619		
Makita*	A	RF1101		
Hitachi*	B	M8V	A	M-12VC
	B	TR12		
Elu*	F	177		
DE WALT*	F	DW621	A	DW616 Series
	F	DW625	A	DW618 Series
Ryobi*	C	R1631K		

Figure 1

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Put these instructions and the original sales invoice in a safe, dry place for future reference.

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