

POWERTEC®

Cabinet Door Mounting Jig



The **POWERTEC 72426 Cabinet Door Mounting Jig** is intended for frameless and face-framed cabinets.

It is designed to assist in consistent, perfectly aligned cabinet door installation, featuring a robust aluminum alloy body for stability and precision.

WARNING

Risk of personal injury. Before using another tool or accessory with this Jig, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool or accessory.

Be alert and think clearly. Never operate power tools when tired, intoxicated or when taking medications known to cause drowsiness.

Always follow proper operating procedures even if you are familiar with the use of this jig. Remember that being careless for even a fraction of a second can result in severe personal injury.

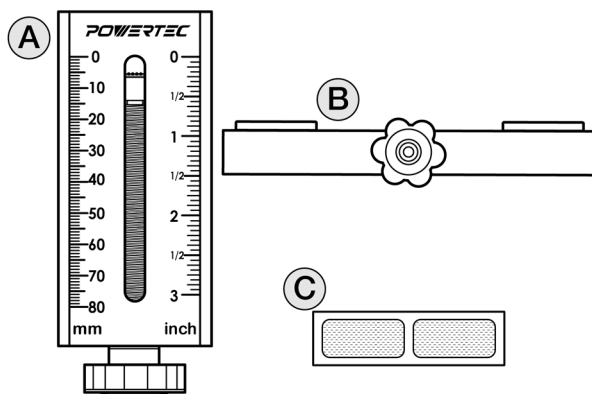
You must be familiar with the use of any tool or accessory used with this jig. The supplier cannot be held responsible for any accident, injury or damage incurred while using this jig with any tool or accessory.

UNPACKING CONTENTS

NOTE: Check for shipping damage. Check immediately whether all parts and accessories are included.

ITEM	DESCRIPTION	QTY
A	Jig Body	1
B	Support Bar (with Bolt & Knob and Positioning Tabs)	1
C	Anti-slip Pad (Replacements)	2

Figure 1



SPECIFICATIONS

Figure 2

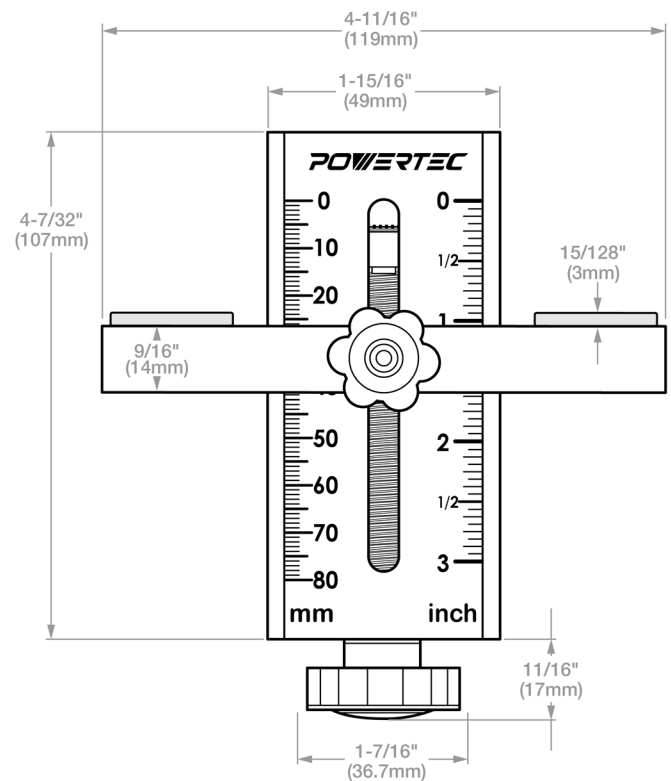
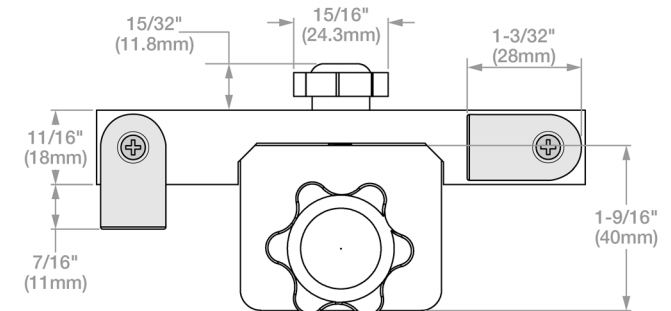
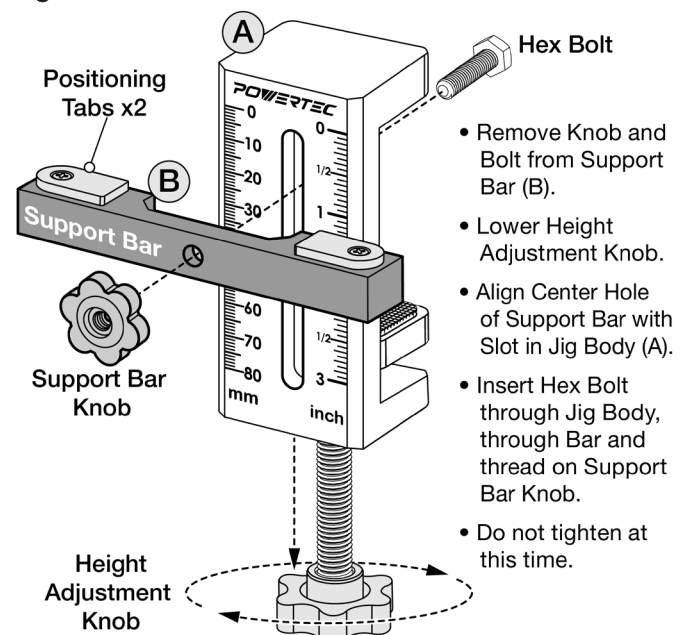


Figure 3



ASSEMBLY

Figure 4



OPERATION

Tools Needed (not included): Drill, hinges, and mounting hardware.

WARNING

Risk of personal injury. Avoid awkward hand positions where a sudden slip could cause contact with the rotating bit.

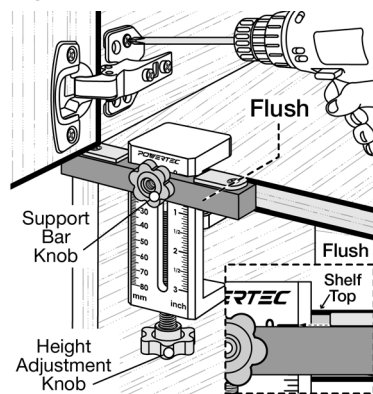
NOTE: The Jig has an engraved scale with metric and imperial units. Use it for setting specific door height positions. It is calibrated to read from the top of the shelf to the top of the positioning tabs. To use the scale—align top of support bar to required dimension.

Example Mounting Options:

NOTE: For hinges, follow manufacturers Hinge Installation Instructions.

INSET

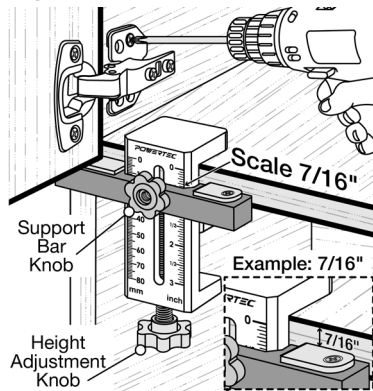
Figure 5 Positioning Tabs Horizontal



- Loosen Height Adjustment Bar enough to set Jig on shelf. Tighten knob to securely grip shelf.
- Loosen Support Bar Knob—push Bar until the **top of 2 positioning tabs are flush with top edge of shelf**. Tighten Knob.
- Set Cabinet Door on Support Bar. Ensure cabinet door is properly placed on Jig—support with one hand.
- Drill holes and screw hinges in place.

PARTIAL OVERLAY

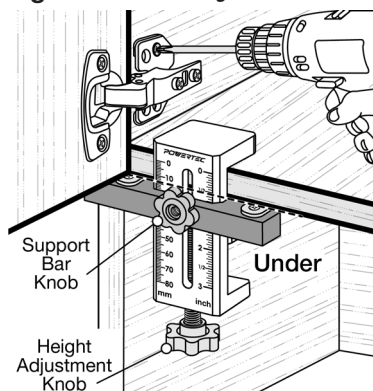
Figure 6 Positioning Tabs Horizontal



- Loosen Height Adjustment Bar enough to set Jig on shelf. Tighten knob to securely grip shelf.
- Loosen Support Bar Knob—push Bar until the top of Support Bar is aligned to [example] 7/16" on scale. Tighten Knob.
- Set Cabinet Door on Support Bar. Ensure cabinet door is properly placed on Jig—support with one hand.
- Drill holes and screw hinges in place.

FULL OVERLAY

Figure 7 Positioning Tabs Vertical



- Manually rotate Positioning Tabs 90°. Loosen Support Bar Knob—lower Support Bar to allow Positioning Tabs to fit under shelf. Do not tighten at this time.
- Loosen Height Adjustment Bar enough to set Jig on shelf. Tighten knob to securely grip shelf.
- Push Support Bar up until the 2 Positioning Tabs contact underside of shelf. Tighten Knob.
- Set Cabinet Door on Support Bar. Ensure cabinet door is properly placed on Jig—support with one hand.
- Drill holes and screw hinges in place.

Figure 8

Minimum Clamping Board Size

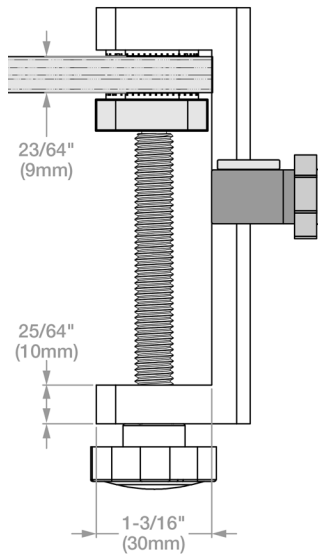
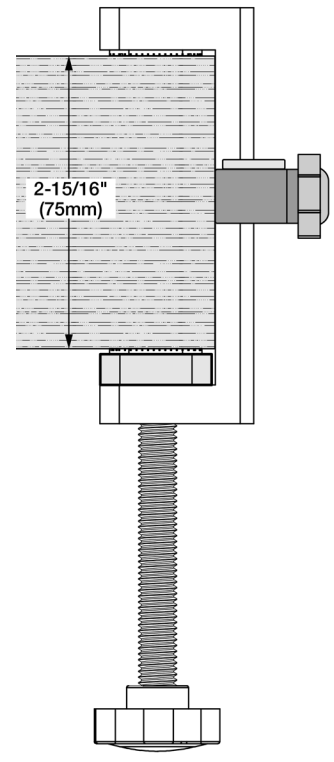


Figure 9

Maximum Clamping Board Size



To Replace Anti-slip Pads

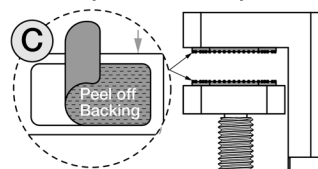
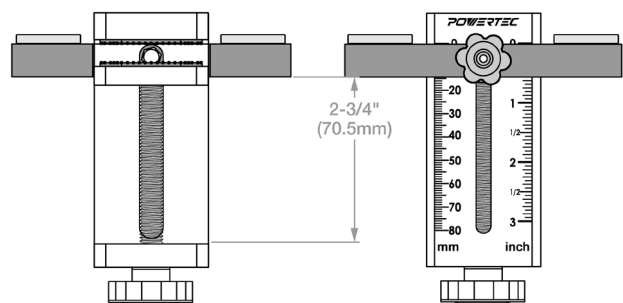


Figure 10

Maximum Adjustable Height of Support Bar



GENERAL MAINTENANCE

WARNING

When servicing, use only identical replacement parts. Use of any other parts may create a hazard or cause product damage. To ensure safety and reliability, all repairs should be performed by a qualified service technician.

WARNING

Keep the Cabinet Door Mounting Jig dry, clean, and free from oil and grease. Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products or any strong solvent to clean the Cabinet Door Mounting Jig. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Visit us on the web at www.powertecproducts.com



Put these instructions and the original sales invoice in a safe, dry place for future reference.

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