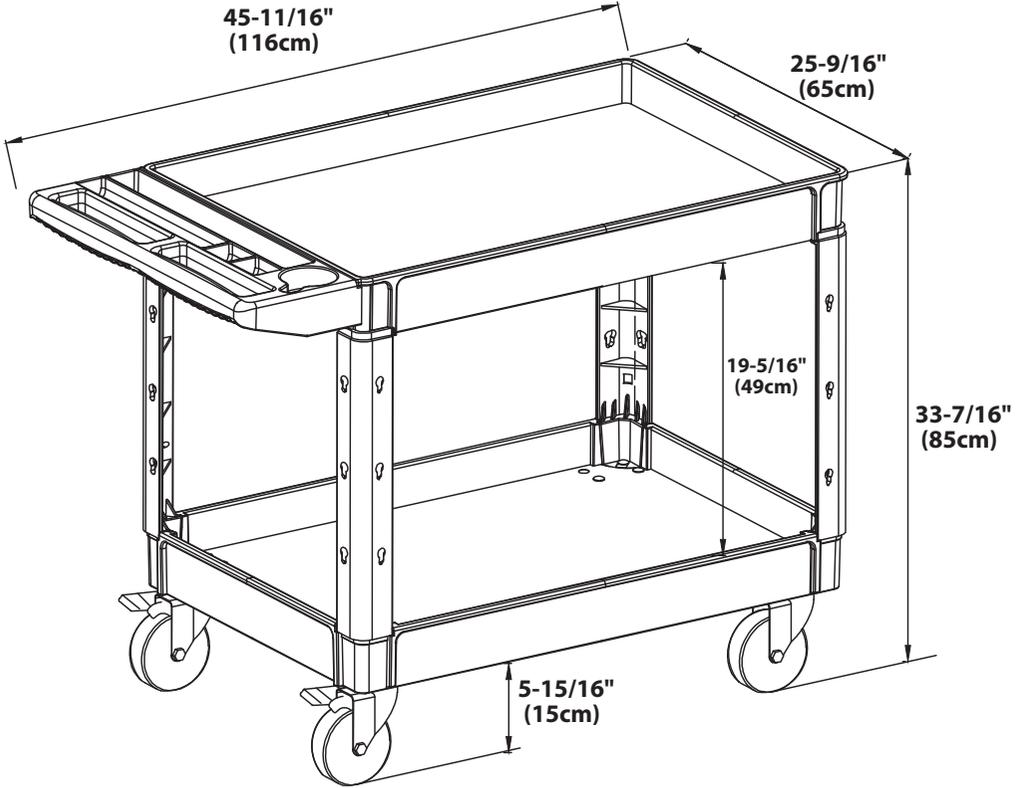


INSTRUCTION SHEET

**POWERTEC**

**UTILITY SERVICE CART, 2 SHELF 550lbs**

**QUESTION...**  
**1•847•780•6120**



**PRODUCT SPECIFICATIONS**

Maximum Load Capacity .....	550 lbs(Evenly Distributed) 275 lbs Distributed Load per Tray
Tray Size (inner) .....	36" x 24-3/16" x 2-3/4" (91.5 x 61.5 x 7 cm)
Tray Distance .....	19-5/16" (49cm)
Caster Size .....	5" (12.7cm)
Dimensions .....	45-11/16" x 25-9/16" x 33-7/16" (116 x 65 x 85 cm)
Net Weight .....	47.3 lbs (21.45 kg)
Gross Weight .....	51.8 lbs (23.5 kg)

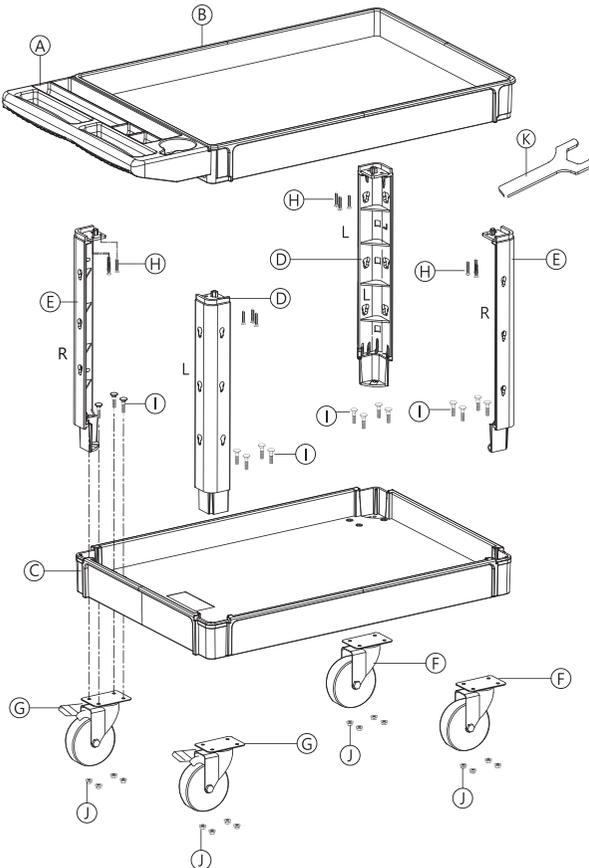
# CONTENTS

UNPACKING Refer to Figure 1

Check for shipping damage. Check immediately whether all parts and accessories are included.

Figure 1

ITEM	DESCRIPTION	QTY
A	Handle	1
B	Upper Tray	1
C	Lower Tray	1
D	Left Leg	2
E	Right Leg	2
F	Caster Assembly Ø5" (Fixed)	2
G	Caster Assembly Ø5" (with Brake)	2
H	1/4" x 1 3/16" Tapping Screw	12
I	M8 x 42L Screw Bolt	16
J	M8 Hex Nut	16
K	13mm Wrench	1

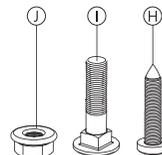


## TOOLS NEEDED

(Not Included)

PHILLIPS SCREWDRIVER

RUBBER Mallet



## ASSEMBLY

### ASSEMBLE HANDLE

- Flip Upper Tray (B) upside down.
- Tap the Handle (A) into the grooves on the Upper Tray (B) gently with a rubber mallet until fully seated.

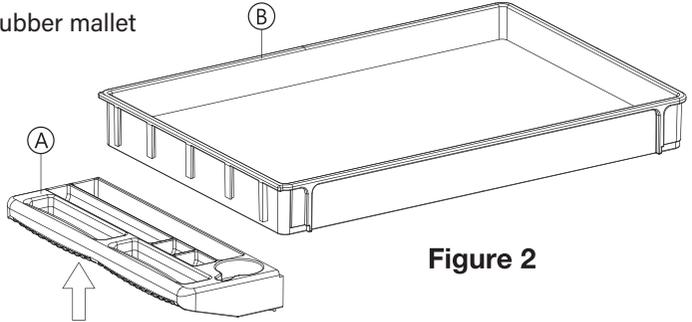


Figure 2

### ASSEMBLE LEGS & TRAYS

- Position two legs - 2 Left (D) (marked "L" on Leg) under the Upper Tray (B) : one near the handle, one diagonally across.
- Tap legs into the tray. Make sure the holes in legs align with the holes in the tray.
- Repeat with the remaining two legs - 2 Right (E) (marked "R" on Leg).
- Insert 3 Screws (H) into each leg.
- Tighten the screws to securely attach legs to Upper Tray (B), using a Phillips screwdriver (not included).
- Flip Lower Tray (C) upside down.
- Align leg flanges with recesses in the Tray.
- Tap gently until four legs fit into Lower Tray (C).

### ASSEMBLE CASTERS

- Insert M8 Bolts (I) through the holes in legs, Lower Tray (C) and Caster plates.
- From the bottom, hand-tighten with M8 Hex Nuts (J), and then securely fasten using 13mm Wrench (K).

Note: Locking Casters (G) should be installed on the same end in a side-by-side manner.

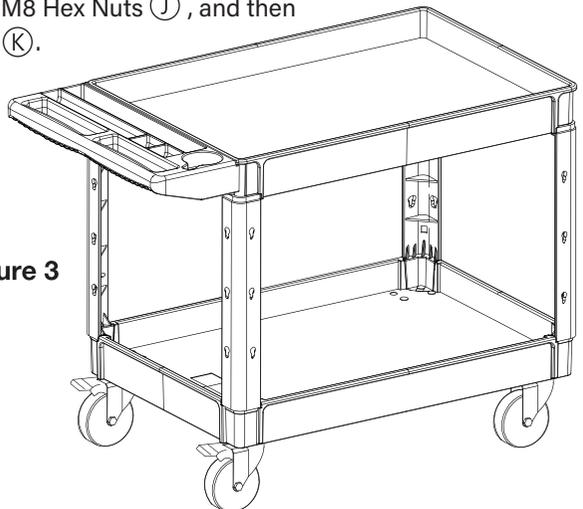


Figure 3

## **WARNING**

This product was designed to be used as a Utility Service Cart. Do not overload. The maximum capacity for the Utility Service Cart. is 550 lbs (evenly distributed, 275 lbs per tray)

## **WARNING**

- Do not modify this Utility Service Cart and/or use it for any application other than that for which it was designed.
- Do not use the Utility Service Cart until it is completely assembled and you have read and understood this entire operating instruction sheet.
- Do not use for scaffolding or as ladder. Do not stand or climb on the Utility Service Cart; it could tip over, causing serious injury.
- Do NOT allow children to play, stand and climb on the Utility Service Cart. It is not intended for carrying people or pets.
- Place the Utility Service Cart on a flat, level, hard surface to properly support cart and load.
- Ensure both casters' brakes are locked when loading or unloading.
- Inspect all hardware periodically; tighten anything loose.
- Do not apply an unbalanced load. This could cause the Utility Service Cart to tip over.
- Store the Utility Service Cart properly in a safe and clean location. Always secure products and keep out of reach of children.
- Keep the work area clean, uncluttered, and well lit. Do not work on or place the Utility Service Cart on floor surfaces that are slippery from sawdust, oil, water or wax.
- Keep children and bystanders away while operating a power tool. Distractions may cause you to lose control. Visitors should wear the same safety equipment as the operator.
- You must be familiar with the use of any tool or accessory used with this Utility Service Cart. The supplier cannot be held responsible for any accident, injury or damage incurred while using this Utility Service Cart with any tool.
- It is the responsibility of the purchaser of this Utility Service Cart that any person using this cart reads and complies with all instructions and safety precautions outlined in this instruction sheet and the operating manual of the tool being used prior to use.

## **SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE**

Visit us on the web at [www.powertecproducts.com](http://www.powertecproducts.com)



Put these instructions and the original sales invoice in a safe, dry place for future reference.

Southern Technologies, LLC  
Chicago, IL 60606