

POWERTEC®

T-track Table System



⚠ WARNING

Risk of personal injury. Before using another tool or accessory with this Product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool or accessory.

Be alert and think clearly. Never operate power tools when tired, intoxicated or when taking medications known to cause drowsiness.

Always follow proper operating procedures even if you are familiar with the use of this Product. Remember that being careless for even a fraction of a second can result in severe personal injury.

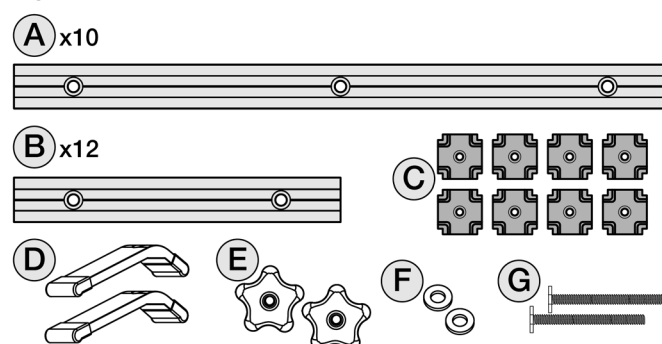
User must be familiar with the use of any tool or accessory used with this Product. The supplier cannot be held responsible for any accident, injury or damage incurred while using this jig with any tool or accessory.

UNPACKING CONTENTS

NOTE: Check for shipping damage. Check immediately whether all parts and accessories are included.

ITEM	DESCRIPTION	QTY
A	T-Track, 11" x 3/4" x 3/8"	10
B	T-Track, 5-1/2" x 3/4" x 3/8"	12
C	4-Way Drop-In Intersection	8
D	Hold Down Clamp (5-1/2" long)	2
E	Five Star Knob	2
F	Washer, 5/16"	2
G	T-bolt, 5/16"-18 x 3-1/2"	2

Figure 1



SPECIFICATIONS

This product does not include the required #6 flat head wood screws. The screw length depends on the material thickness of the table. Refer to Figure 4.

Figure 2

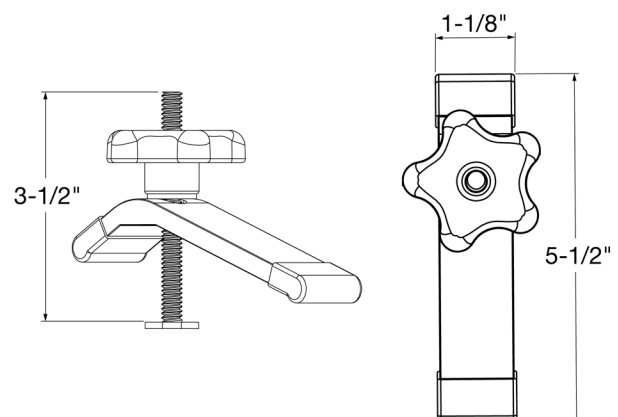
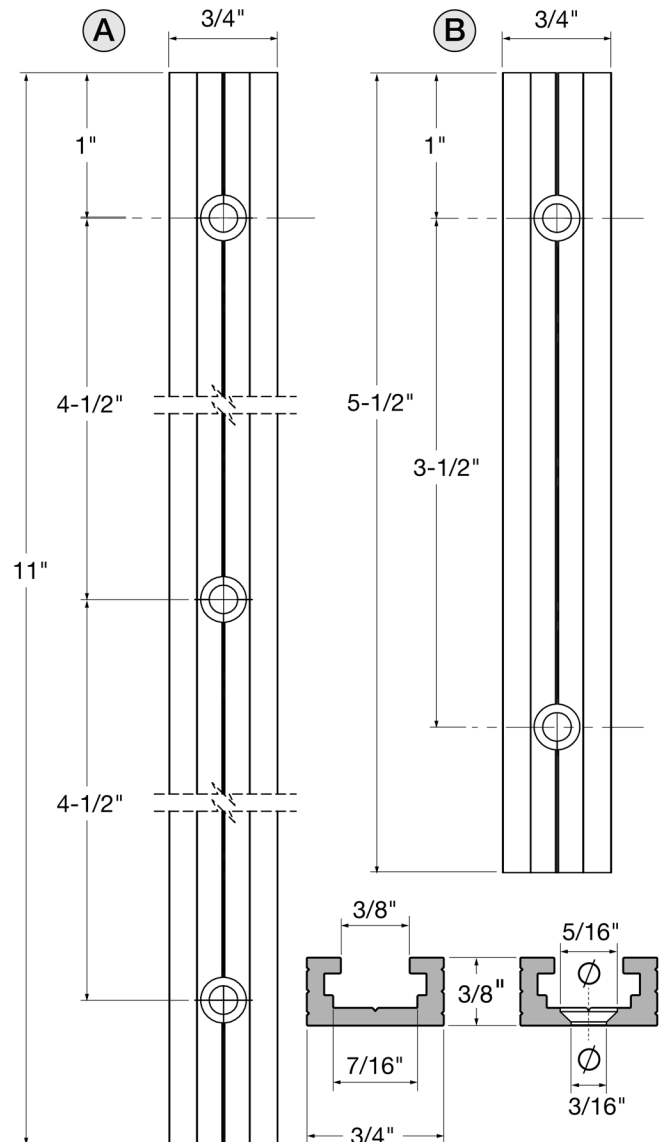


Figure 3

Use the diagram below to route channels for T-track placement:

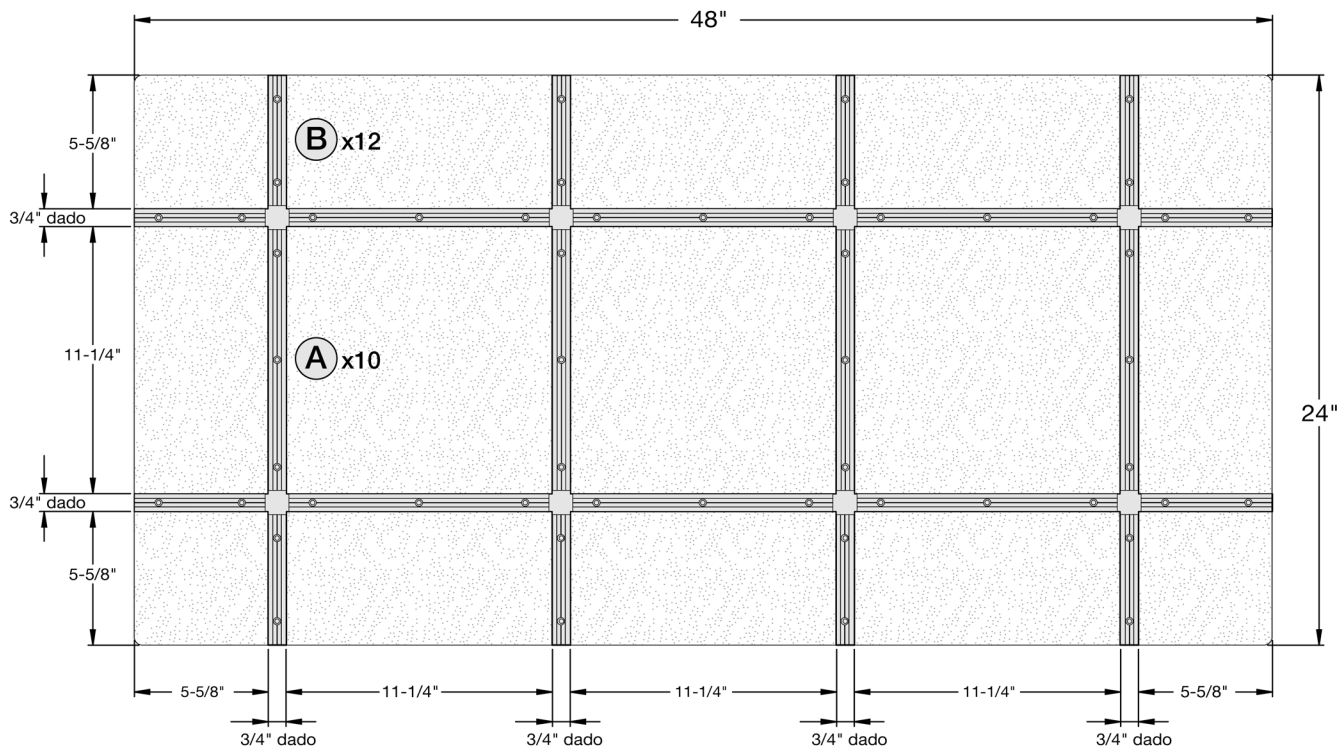


Figure 4

Screw Length Recommendations Based on Material Thickness:

(Wood screws not included)

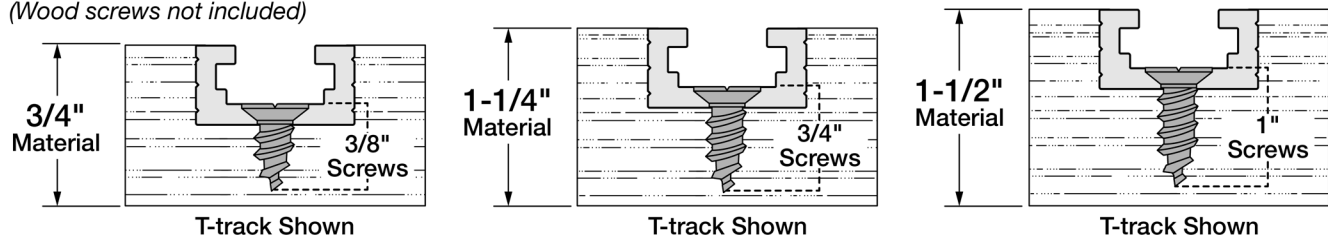


Figure 5 Place 4-Way Drop-In Intersections (C) and secure with wood screws.

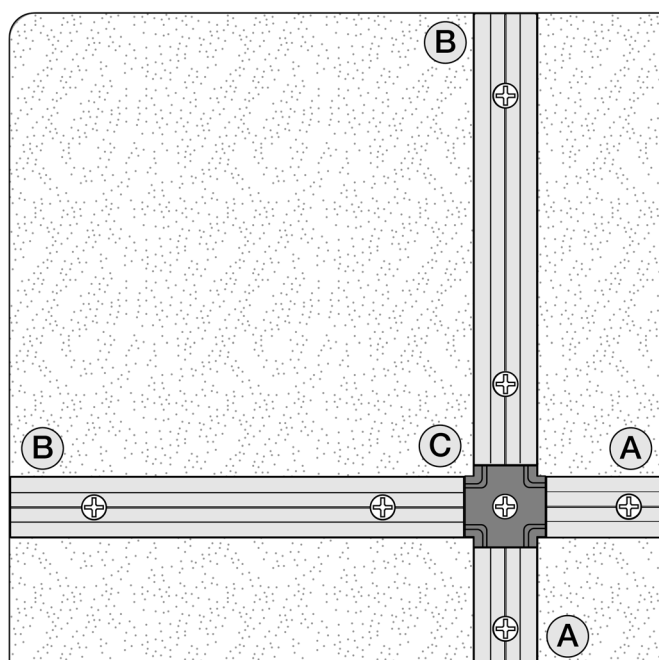
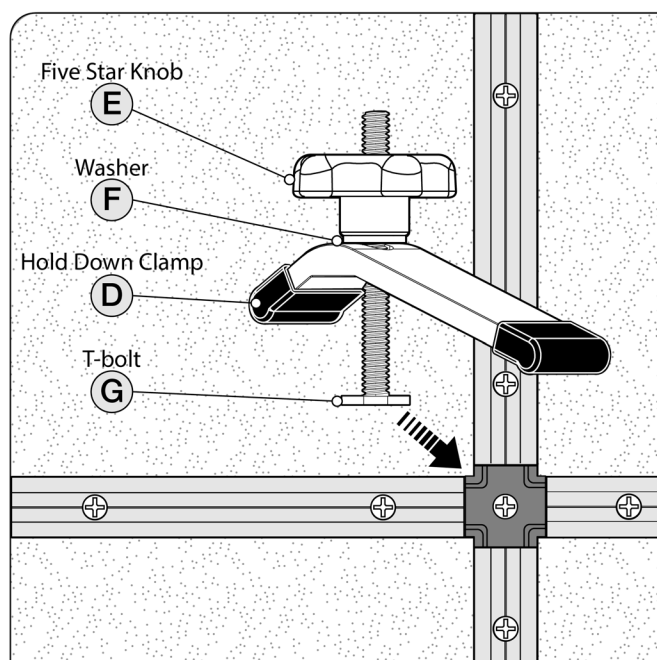


Figure 6 Insert T-bolt of Hold Down Clamp into any of the 8 intersections, position as needed.



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Put these instructions and the original sales invoice in a safe, dry place for future reference.

Southern Technologies, LLC • Chicago, IL 60606