



6-5/8" Router Plate



WARNING

To reduce the risk of injury, turn router off and disconnect it from power source before installing and removing accessories. An accidental start-up can cause injury.

WARNING

For your own safety, read and follow all safety procedures listed in the router instruction manual.

PACKAGING CONTENTS

QTY	DESCRIPTION
1	Router Plate
1 pkg.	Fastener Package containing machine screws of different sizes (choose the correct screws to be used on your router)
1	Centering Pin

Tools Needed

- PORTER-CABLE Style Guide Bushing (sold separately)
- Phillips Head Screwdriver

Intended Use

Install a PORTER-CABLE style guide bushing (sold separately), use centering pin to line-up the universal router plate to collet, install a bit and the bit will follow the path intended by the template or jig.

ASSEMBLY

- Install a PORTER-CABLE style guide bushing (sold separately) to the universal router plate.
- Remove existing router plate and all related hardware from router.
- From fastener package locate machine screws for your router.
- On the chart find the model and the corresponding letter for your router.
- Find the corresponding letters for your router in Figure 1. These letters are also engraved on the router plate.

NOTE: Some routers have more than one option.

- Place the universal router plate onto the router and line up the first letter with the appropriate hole and then rotate the plate until all holes for the pattern line up. Install the machine screws. DO NOT tighten.
- Make sure the router has a 1/4" collet installed.
- Insert the centering pin into the collet until it almost contacts the guide bushing, tighten the collet.
- Adjust the router depth so the pin makes contact with the centering pin. Tighten the machine screws.

NOTE: If the machine screws (supplied) bottom out into the router mounting holes, they will need to be shortened to match the router.

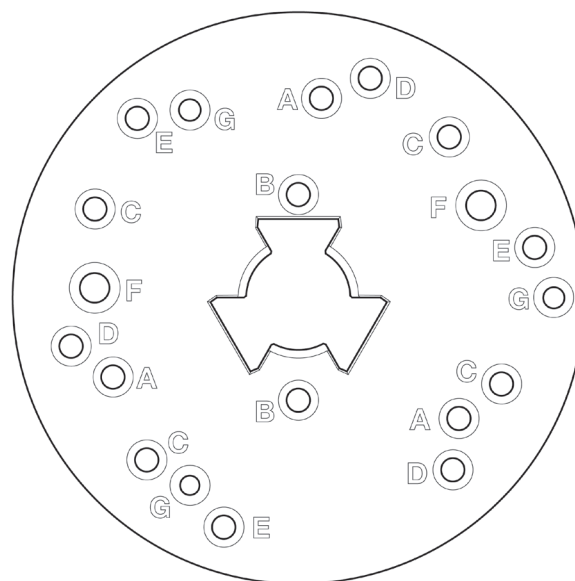
- Remove centering pin and store it for future use. Router is now ready for use.

MAINTENANCE

- Carnauba wax may be applied to the universal router plate for ease of use and scratch reduction. If scratching does occur, carefully polish with plastic polish until scratches are removed.

NOTE: Drill holes and counterbores or countersinks to accommodate the mounting screws supplied with the router. For routers equipped with a built-in lift system, use the router sub-base as a guide for the location and size of the access hole and as a drilling guide.

Figure 1



PORTER-CABLE*	A	690 Series	A	8529
	A	7529		
DEWALT*	F	DW621	A	DW616 Series
	F	DW625	A	DW618 Series
Craftsman*	C	315 275 000	E	315 175 060
	D	315 175 040	D	315 175 070
	D	315 175 050		
Bosch*	A	1617 (fixed base)	A	1618
	G	1617 (plunge base)	A	MR23 Series
Makita*	A	RF1101		
Ryobi*	C	R1631K		
Milwaukee*	A	5615	A	5616
	A	5619		
Fein*	F	FT 1800		
Elu*	F	177		
Hitachi*	B	M8V	A	M-12VC
	B	TR12		

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Keep instructions and the original sales invoice in a safe, dry place for future reference.

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