

POWERTEC®

Guide Rail Square



WARNING

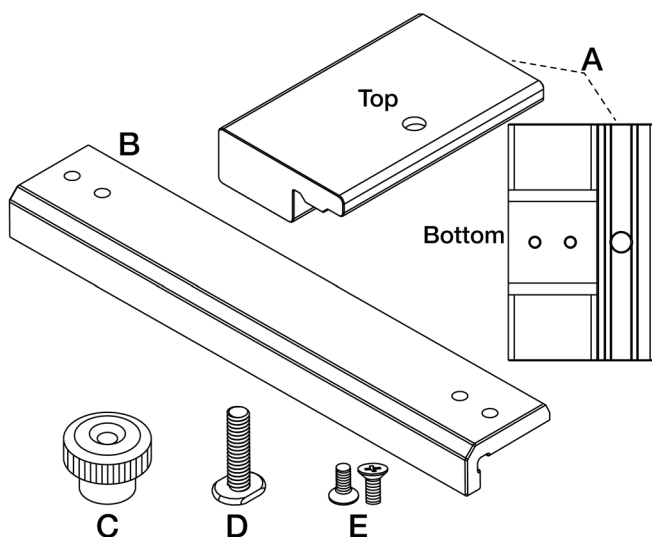
For your own safety, read the machine's instruction manual before using any accessory. Failure to heed these warnings may result in serious personal injury and damage to the tool and the accessory.

- Before using the Guide Rail Square, read and follow all instructions and safety information provided.
- Always keep hands clear of blade, cutter, sanding disc/belt.
- Before making adjustments to the Guide Rail Square turn off the power, allow the blade, cutter or sanding disc/belt to come to a complete stop and unplug the machine.
- Avoid accidental start-up. Make sure the machine is in the "OFF" position before plugging in.

UNPACKING CONTENTS

NOTE: Check for shipping damage. Check immediately whether all parts and accessories are included.

ITEM	DESCRIPTION	QTY
A	Square Head	1
B	Square Body	1
C	1/4" Knob	1
D	T-bolt (1/4" x 1-1/2")	1
E	Screw (M4 x 10L)	2



ASSEMBLY Figure 2 and Figure 3

1. From the back, align two holes in Square Body (B) with two holes on bottom side of Square Head (A).
2. Tighten using two Screws (E) included.

NOTE: The Square Body can be assembled for left-side use or right-side use. (See Figures 2 & 3)

3. From the bottom of Square Head (A) insert T-bolt (D) and thread Knob (C) onto T-bolt. Do not tighten at this time.
4. Leave at least 3mm slack in order to maneuver the T-bolt into the top slot of guide rail.

Figure 2 Left Side:

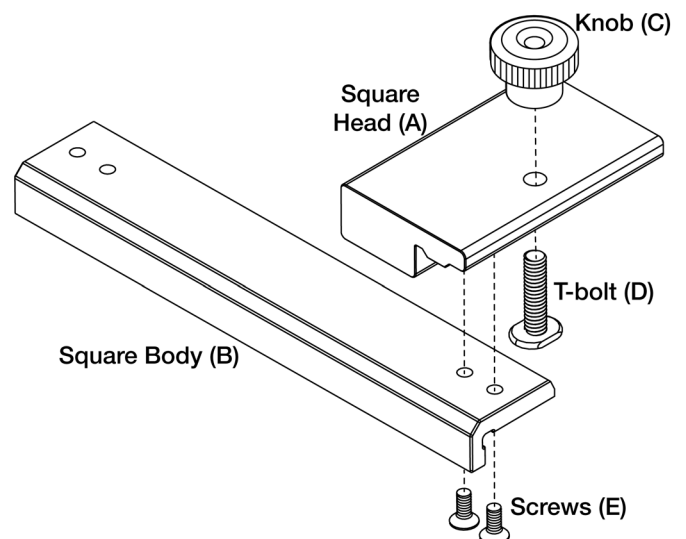
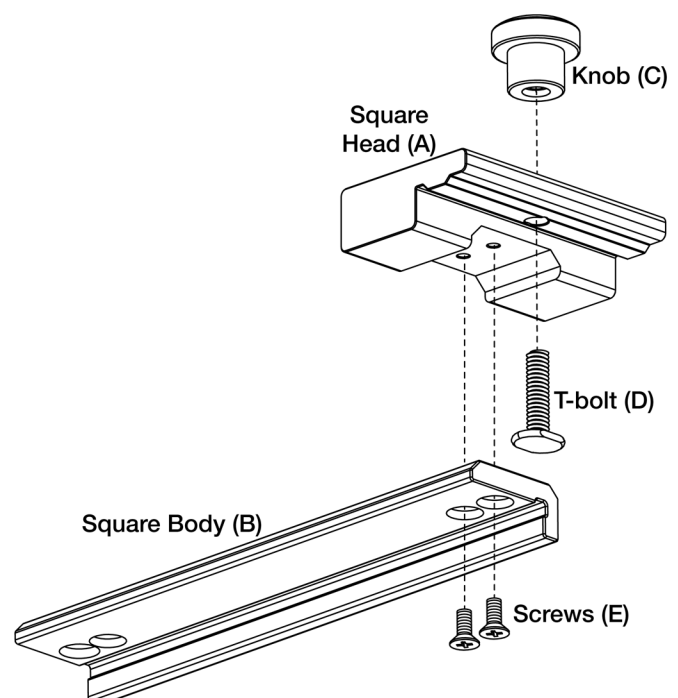


Figure 3 Right Side:

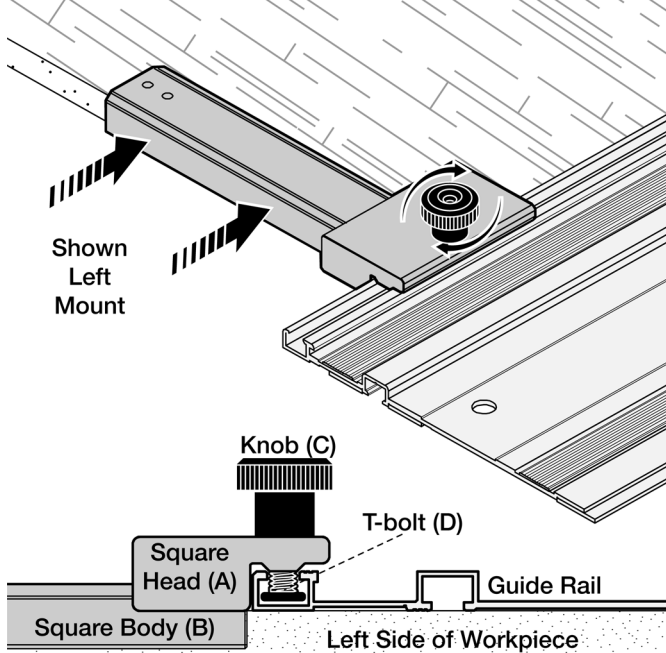


OPERATION

1. Place guide rail onto workpiece.
2. Slide T-bolt into top slot of guide rail and place Guide Rail Square assembly to desired position.
3. Push Guide Rail Square toward workpiece.
4. Adjust guide rail incrementally as needed while pressing inside of Square Body tightly against edge of workpiece.
5. Tighten Knob on Square Head when the Guide Rail Square is perpendicular with the workpiece.

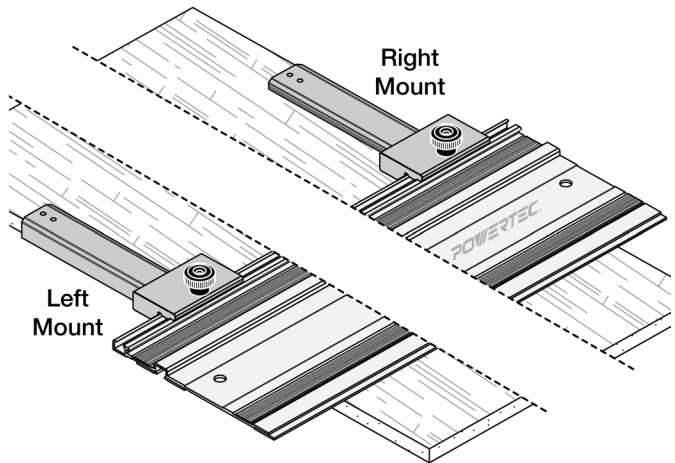
Setup Left Side Example

Figure 4



Left and Right Setup View

Figure 5



GENERAL MAINTENANCE

⚠ WARNING

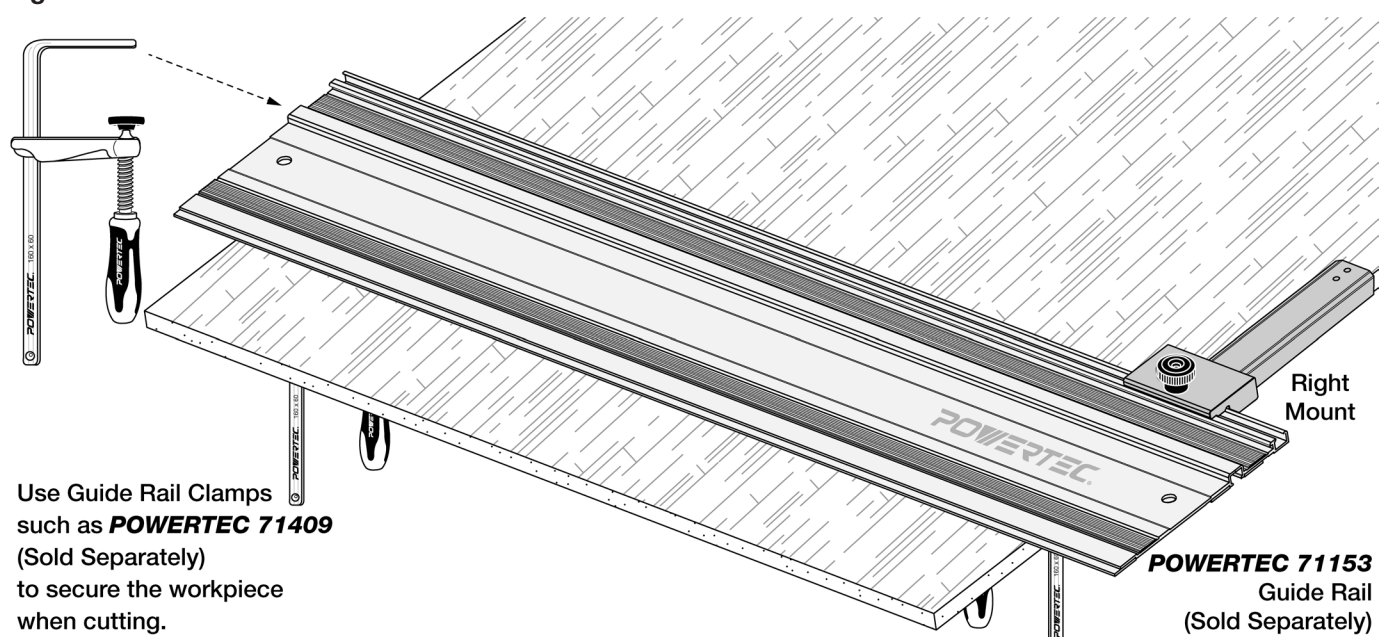
When servicing, use only identical replacement parts. Use of any other parts may create a hazard or cause product damage.

⚠ WARNING

Keep the Guide Rail Square dry, clean, and free from oil and grease. Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products or any strong solvent to clean the Guide Rail Square. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Figure 6

APPLICATION



Visit us on the web at www.powertecproducts.com



Put these instructions and the original sales invoice in a safe, dry place for future reference.

Southern Technologies, LLC • Chicago, IL 60606